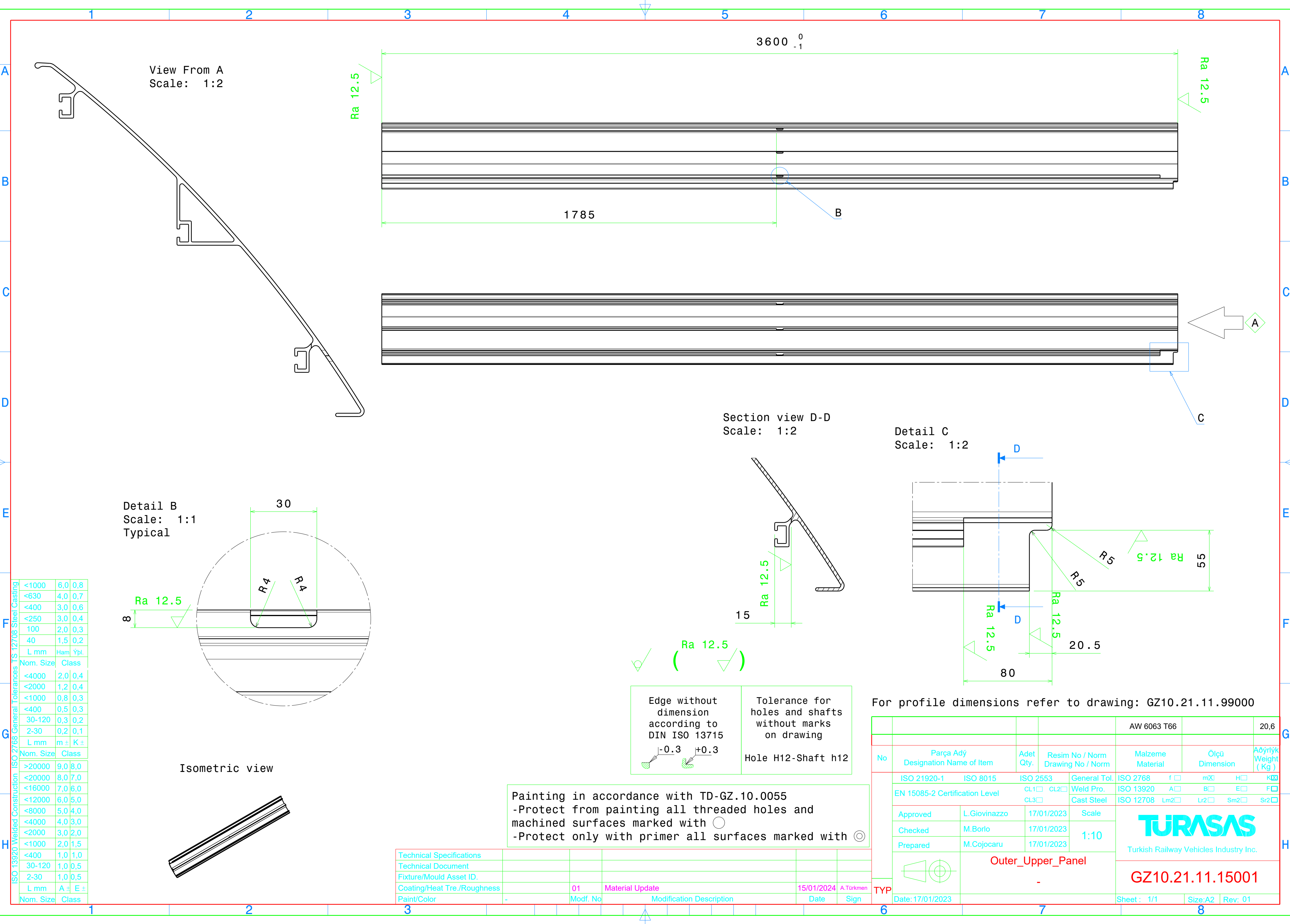




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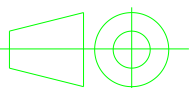


ISO 13920	Welded Construction		
	Nom. Size	Class	
ISO 2768	General Tolerances		
	Nom. Size	Class	
TS 12708	Steel Casting		
	Nom. Size	Class	
L mm	Ham. Ypl.		
	Nom. Size	Class	
L mm	m ± K ±		
	Nom. Size	Class	
L mm	A ± E ±		
	Nom. Size	Class	

Technical Specifications					
Technical Document					
Fixture/Mould Asset ID.					
Coating/Heat Tre./Roughness		01	Material Update	15/01/2024	A.Türkmen
Paint/Color	-	Modif. No	Modification Description	Date	Sign

Painting in accordance with TD-GZ.10.0055  
-Protect from painting all threaded holes and machined surfaces marked with   
-Protect only with primer all surfaces marked with 

For profile dimensions refer to drawing: GZ10.21.11.99000

				AW 6063 T66			20,6		
No	Parça Adý Designation Name of Item	Adet Qty.	Resim No / Norm Drawing No / Norm	Malzeme Material	Ölçü Dimension	Ağırlık Weight ( Kg )			
TYP	ISO 21920-1	ISO 8015	ISO 2553	General Tol.	ISO 2768	f <input type="checkbox"/>	mX <input checked="" type="checkbox"/>	H <input type="checkbox"/>	K <input checked="" type="checkbox"/>
	EN 15085-2 Certification Level		CL1 <input type="checkbox"/> CL2 <input type="checkbox"/> CL3 <input type="checkbox"/>	Weld Pro.	ISO 13920	A <input type="checkbox"/>	B <input type="checkbox"/>	E <input type="checkbox"/>	F <input type="checkbox"/>
				Cast Steel	ISO 12708	Lm2 <input type="checkbox"/>	Lr2 <input type="checkbox"/>	Sm2 <input type="checkbox"/>	Sr2 <input type="checkbox"/>
	Approved	L.Giovinazzo	17/01/2023	Scale	<div>TURASAS</div> <div>Turkish Railway Vehicles Industry Inc.</div>				
	Checked	M.Borlo	17/01/2023	1:10					
	Prepared	M.Cojocar	17/01/2023						
		Outer_Upper_Panel			GZ10.21.11.15001				
	-								
Date: 17/01/2023				Sheet : 1/1		Size:A2	Rev: 01		

TYP  
Date: 17/01/2023